

Advanced application concepts: understanding and visualizing deposition

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Application Insight
LLC

Objectives:

- * Discuss the factors affecting three dimensional deposition and methods to modify it in fields, orchards and vineyards
- * Identify qualitative and quantitative methods to measure and relate this in research and to clients

Part 1: Understanding Deposition

The Goal: apply a minimum effective dose to *all surfaces* with minimal over-application or losses to drift or the ground.

The challenge: How do we apply spray to surfaces we can't see?

First: what's a micron?

1 Micron:

1 millionth of a meter

1/25,400 of an inch.

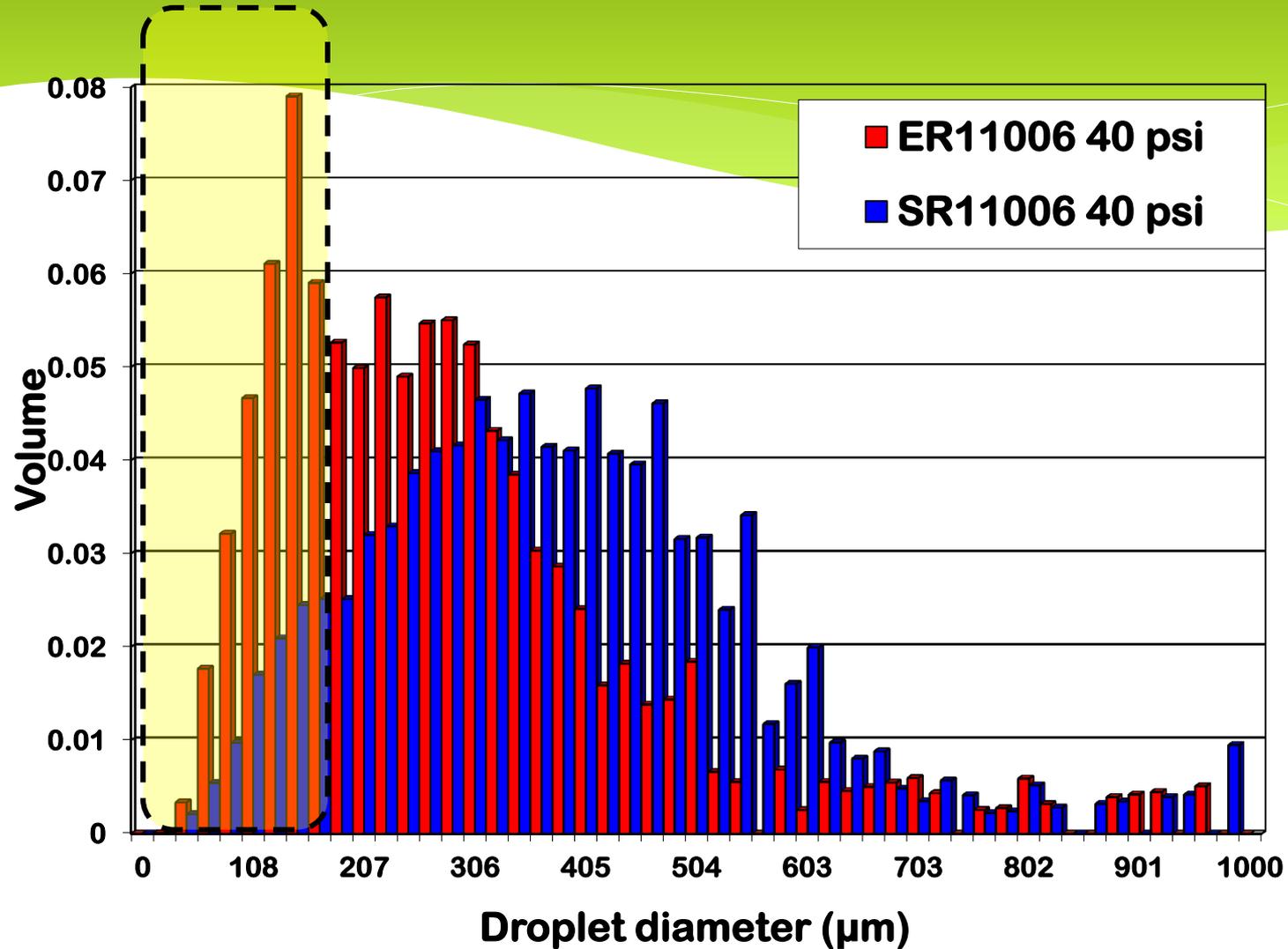
1 human hair = approximately 100 microns

Threshold of visibility for humans: about 100 micron stain

Droplet Size Comparison

Particle size (micron)	Comparative size	Time to fall 10 ft. (seconds)	Drift in 3 mph wind (feet)	Droplets/in² At 1 gpa (6 million square inches per acre)
2	Dry	25,400	112,000	144,060,000
5	Fog	4,070	18,000	9,220,000
10	Wet	1,020	4,500	1,152,500
40	Fog	64	280	18,000
50	Misty	40	175	9,220
100	Rain	11	48	1,152
200	Light	4.2	19	144
400	Rain	1.9	8	18
500	Moderate	0.9	7	9
1000	Rain	0.85	5	1

Deep-canopy targeting: the meek shall inherit the earth



Data Courtesy T. Wolf

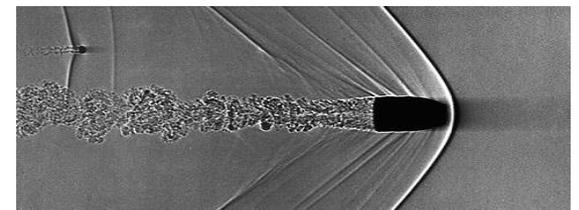
Canopy penetration: what size drops will make it INSIDE the canopy?



SPRAY SPECTRUM: MIX OF LARGE & SMALL DROPS



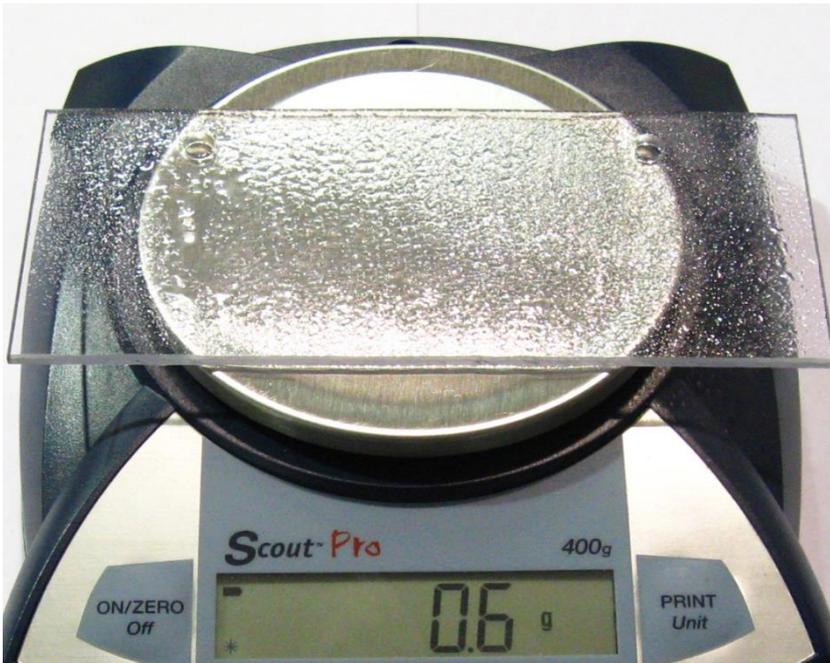
- * Large droplets = bullets
- * travel line-of sight from nozzle
- * 150+ microns



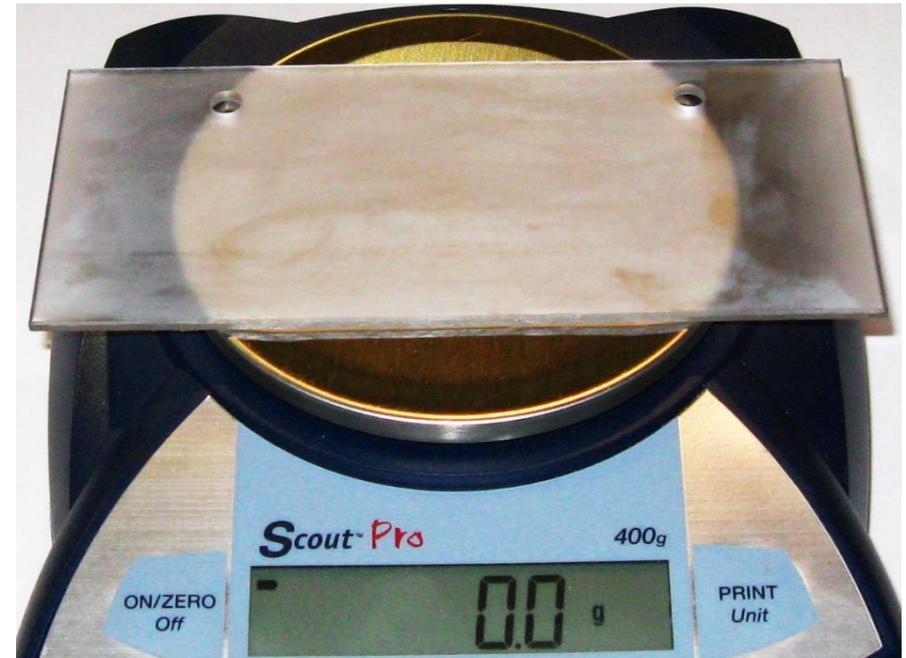
- * Small droplets = feathers
- * Mostly
Sub 150 micron
- * Can reach hidden
surfaces in canopy

Targeting concepts: small droplets

- * more uniform coverage, better MINIMUM coverage, with much less spray solution.



Dilute, coarse sprays: High mass transfer, inconsistent coverage



Small drop sprays: Nearly undetectable, high % coverage

Targeting concepts: why small droplets are important

Conventional Wisdom: Small droplets don't carry enough chemical. **Reality:** It may not take much!



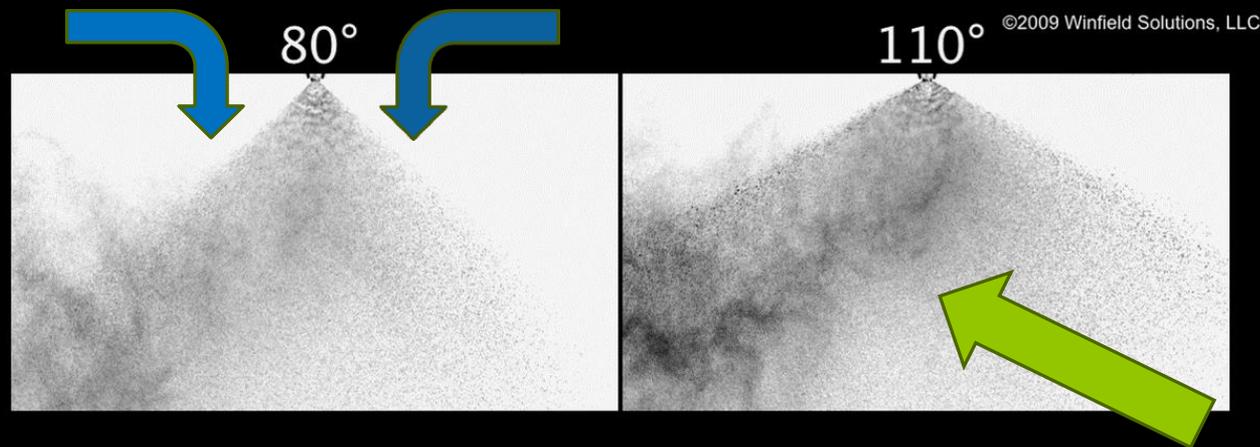
Two-Spotted Mite:
500 Microns. Lives
on leaf bottom.

50 micron stain:
a “pizza” sized
meal for a mite

**Too small to see
unmagnified.**

Release point: where droplets begin to de-train from the stream

Nozzle Comparison - 40 PSI XR TeeJet® Wind



Fines exposed to air currents can be de-trained from the spray jet before hitting canopy

Spray jet normally entrains air (blue arrows), carrying fine droplets to the canopy with the coarser droplets

Application Speed, wind & canopy

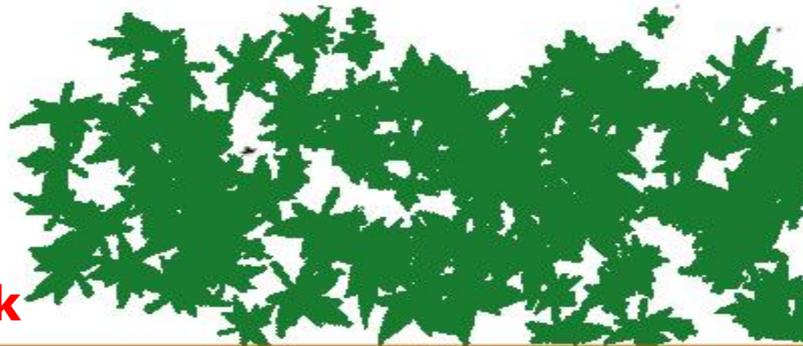
Where your spray release point is, affects drift risk

Windspeed relative to height above canopy

high drift risk

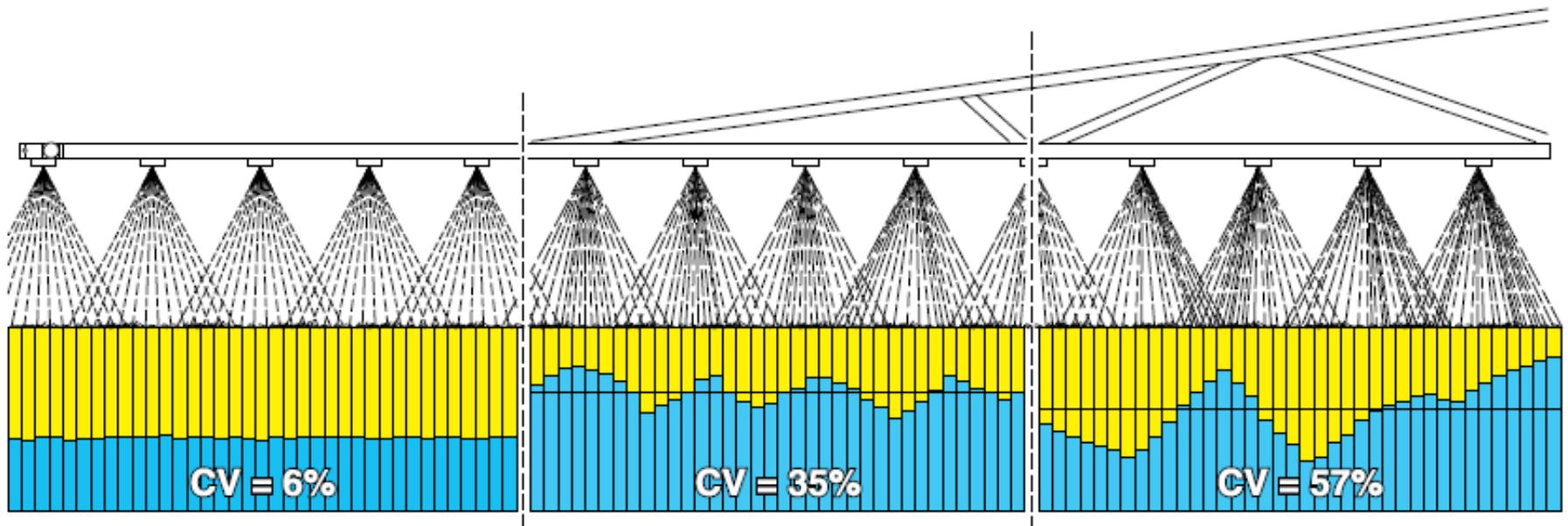


low drift risk

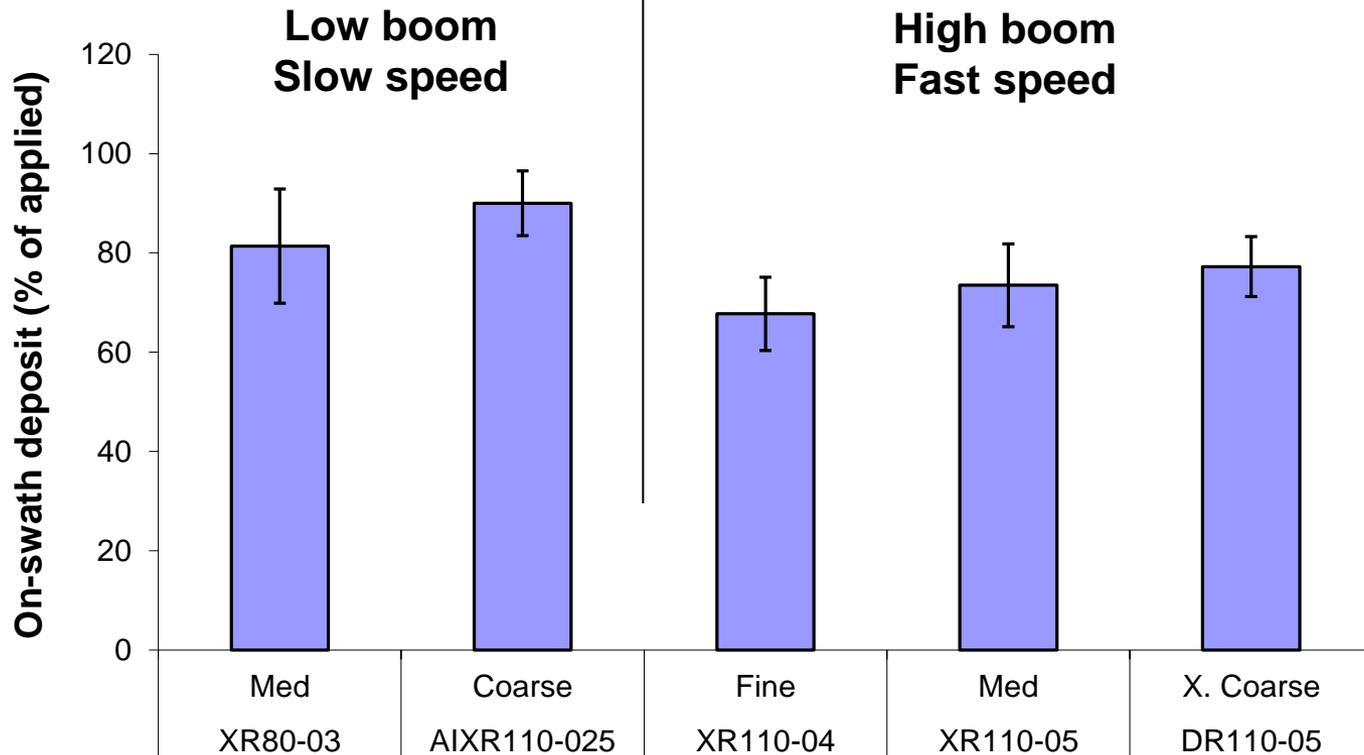


Static Pattern Measurement: Start with a good 2D distribution

2 dimensional spraying: mostly about uniform spray distribution along the boom and large droplets for direct spray transfer.

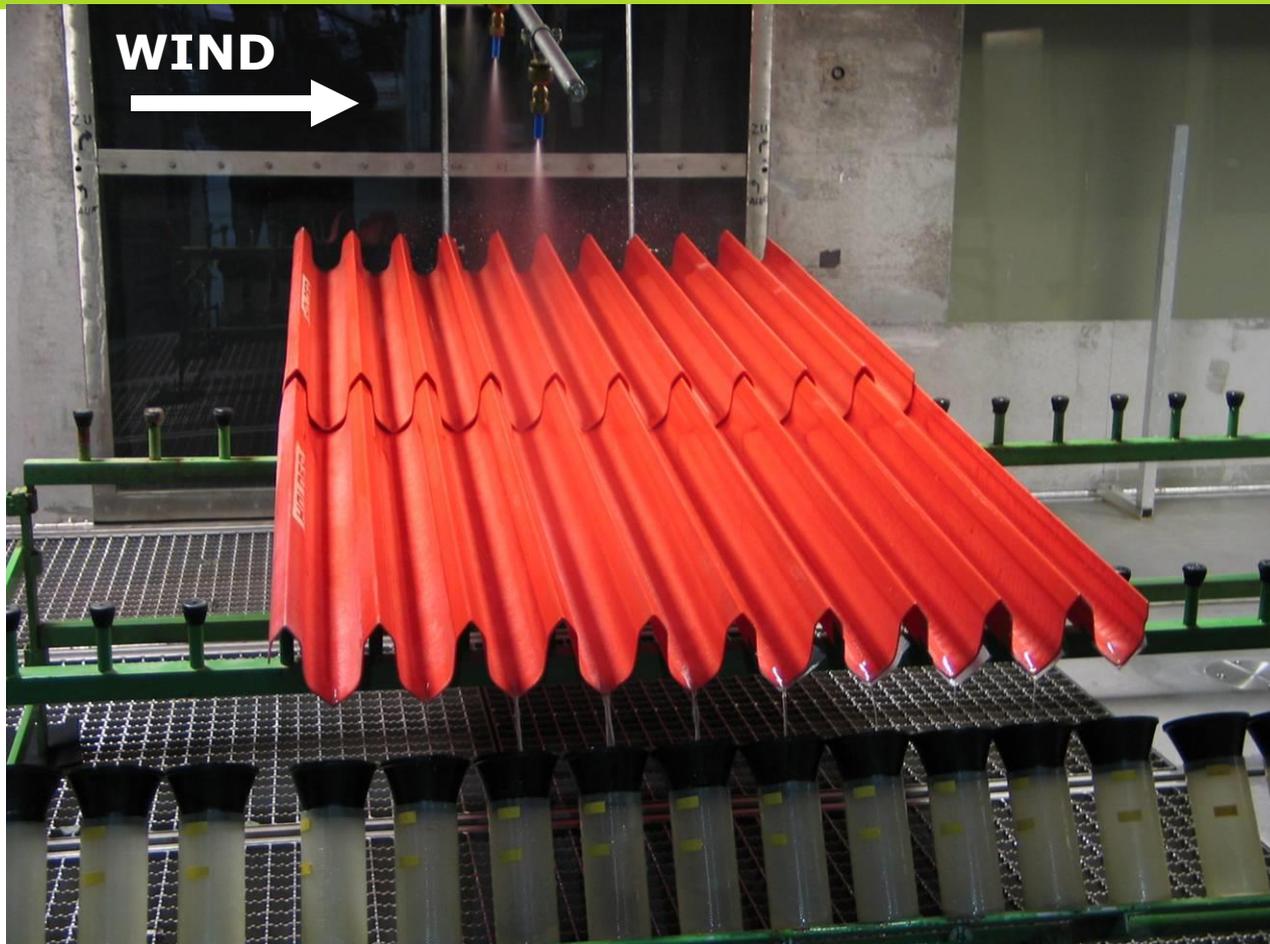


On-Swath Deposit: Slower travel, lower release point puts spray down better



Data courtesy T. Wolf

High travel speed and wind diffuse Spray stream energy

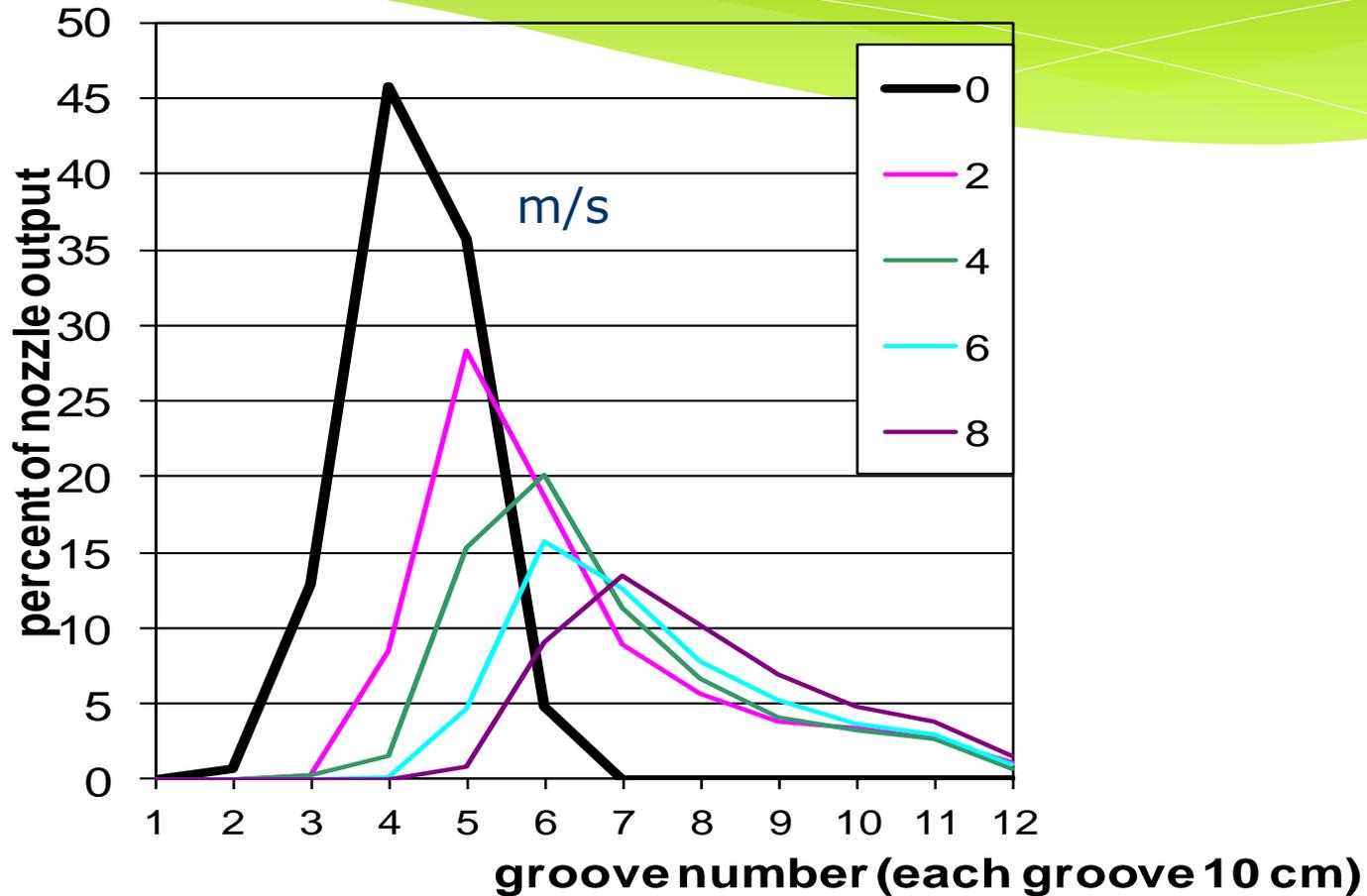


Courtesy A. Herbst, JKI, Germany

Application speed diffuses spray stream energy

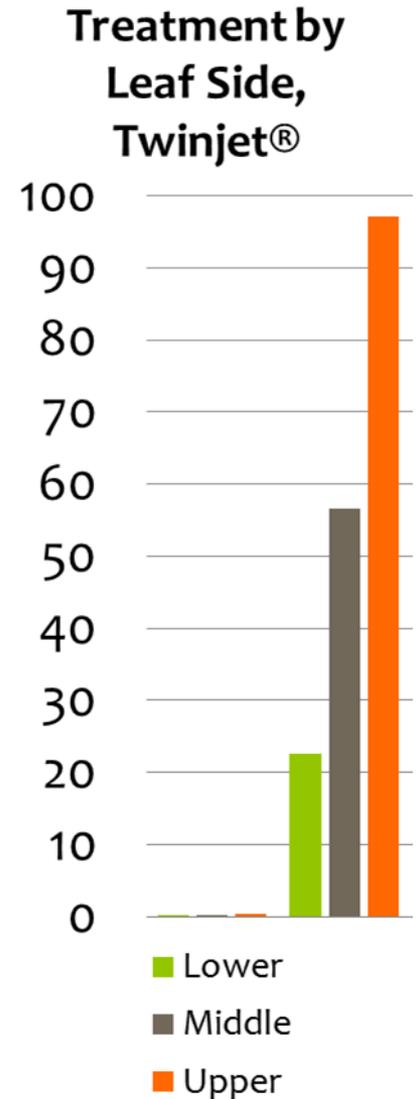


XR 11003, 3 bar



Courtesy A. Herbst, JKI, Germany

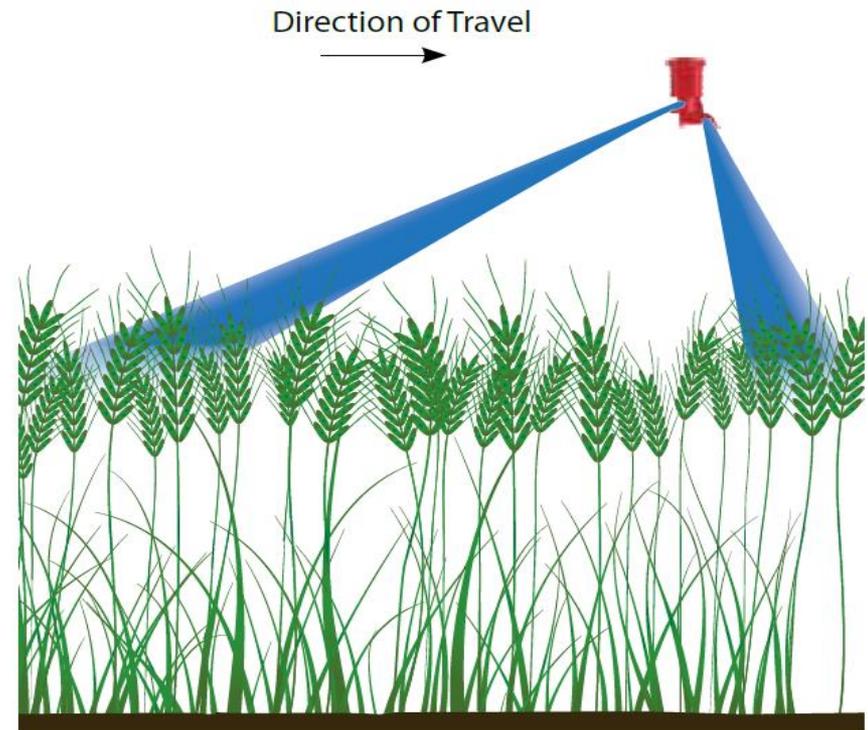
Canopy changes things!



Can be **100X difference** in coverage between top-top and bottom-bottom!

Horizontal boom 3-d deposition options: Multiple angles

More application angles can mean better in-canopy deposition, but also can adversely impact drift.



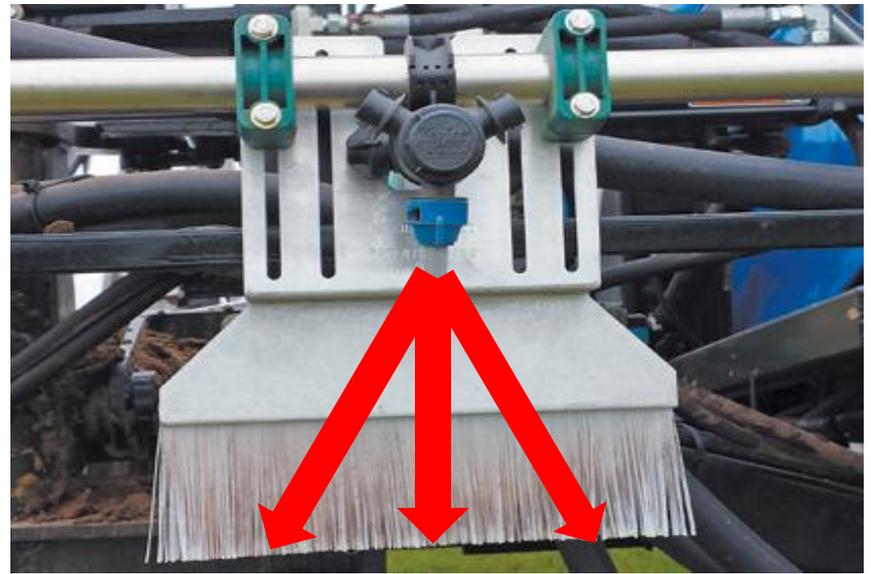
Change release point sub-canopy: drop nozzles



Micron DropSpray®



Change in release point: buff plates and spray hoods lower release point



Change in release point: air assistance

- * Spray laden air pushes clean air out of canopy, brings fines in.
- * Most fines are **released** inside canopy where they are lower risk.
- * Droppers and focused nozzle jets can significantly increase canopy penetration



Targeting concept: Turbulence and small droplets

- * **Turbulence:** the ability of the air to ruffle the leaves and wrap around the backsides of solid objects. Increases overall deposition and *MINIMUM* coverage.



Droplet in highly turbulent air: longer travel path makes droplet more likely to deposit



Droplet in non turbulent air: short travel path makes droplet less likely to deposit

Air assistance improves most sprays where there is a canopy

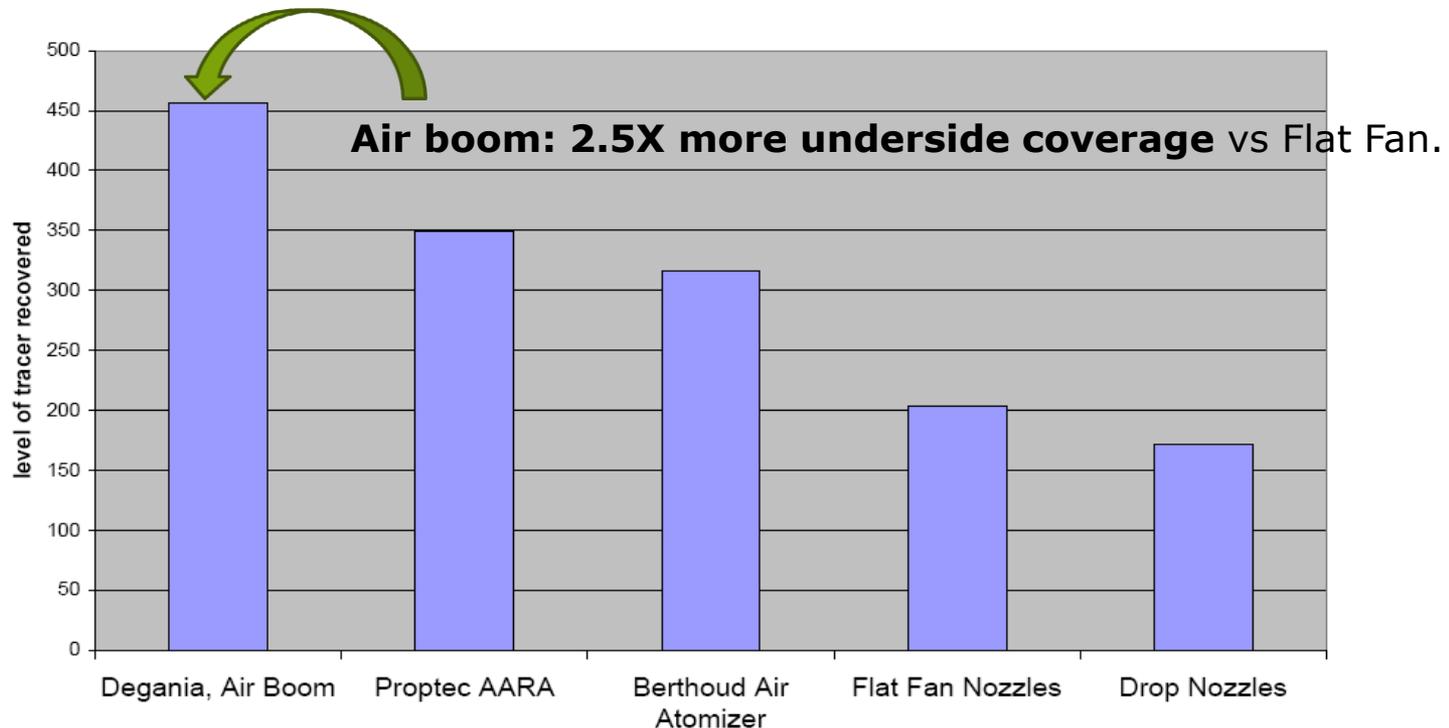


**Gambetti air-boom w/ Teejet TXVK12 Full Cone
Nozzles @ 400 L/ha**

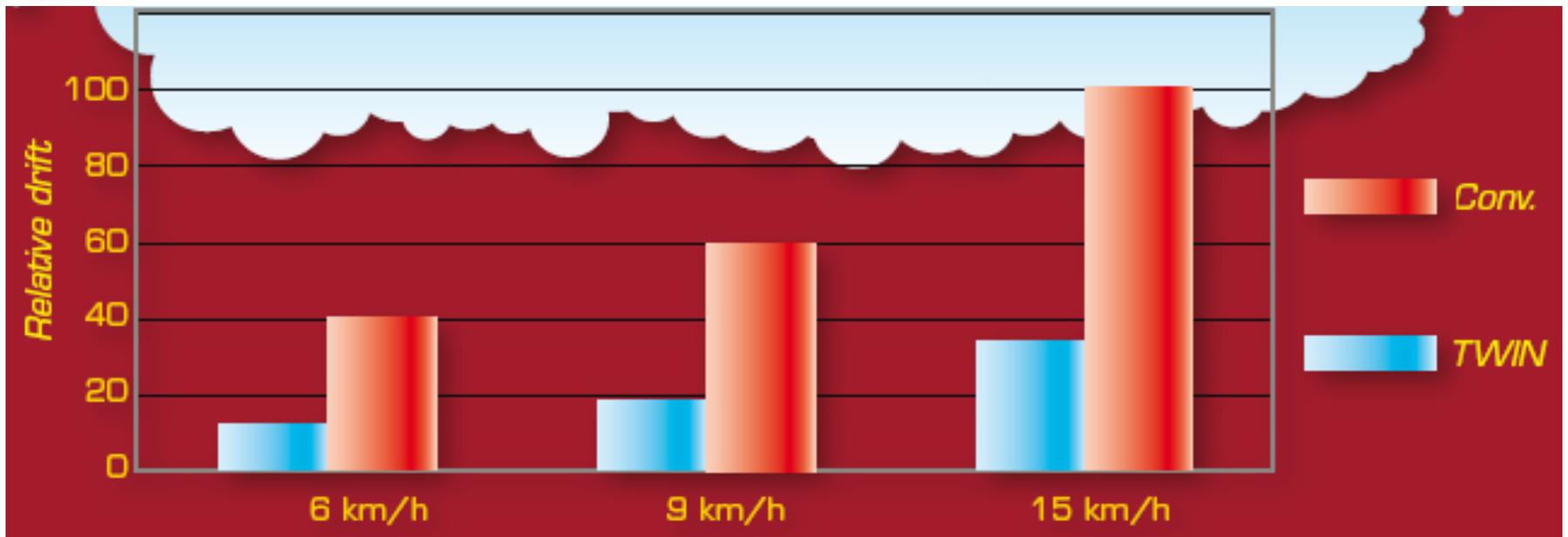
Air assist massively increases minimum deposits

- * “The sprayers with the greatest deposit tended to be of a design that produced high velocities/volumes of air.”
Womac et al.

Spray deposits **UNDERSIDE** leaf, cotton, various air-assist sprayers.
20 GPA. Womac et al, Stoneville, MS 1993

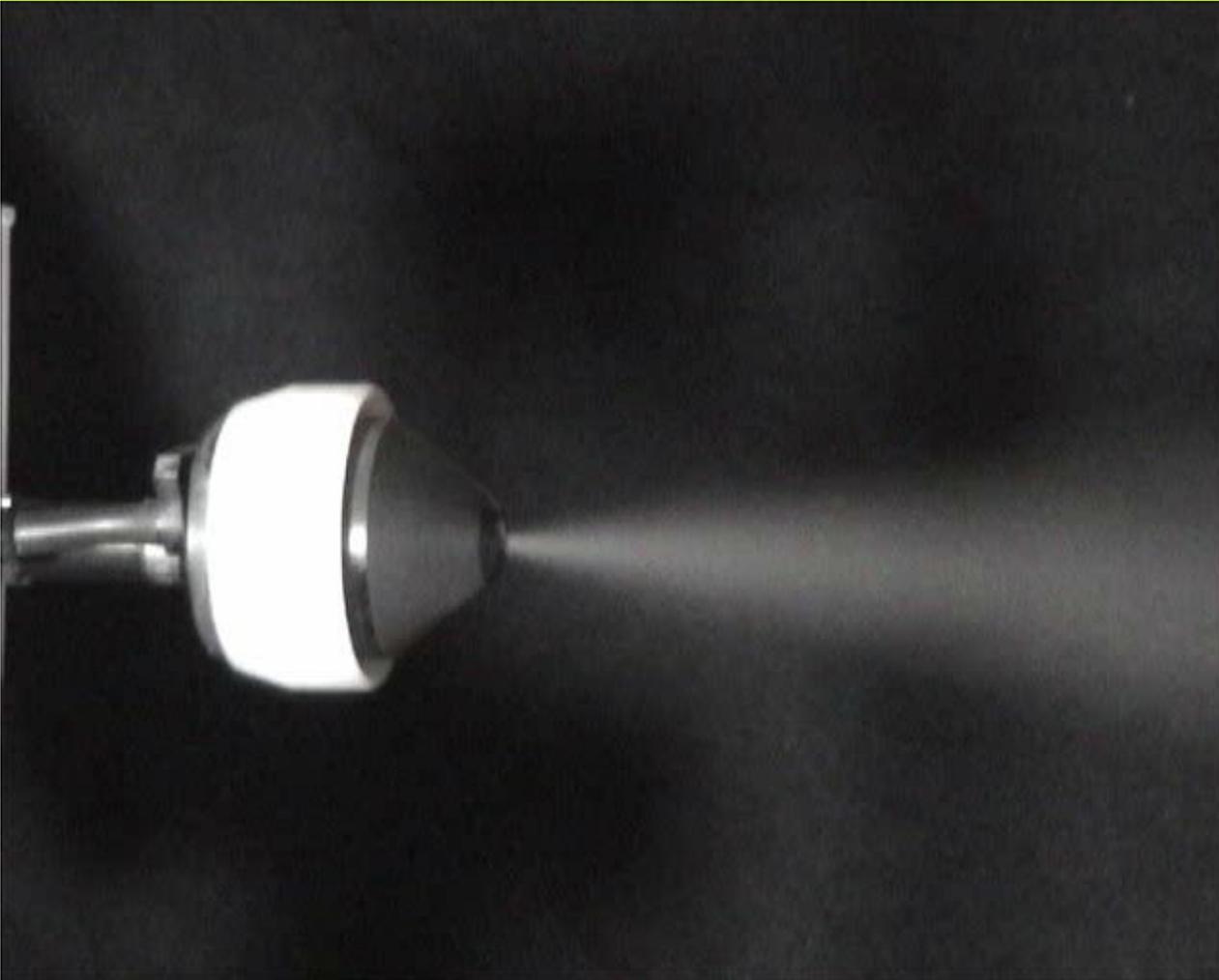


Air assistance can also reduce drift!



Data for Hardi Twin, figure courtesy Hardi Sprayers

Targeting Concepts: Electrostatic effects



- * Normally used w/air assist/air atomizing
- * Adds induced charge to spray drops. charged droplet motivated toward grounded plant
- * most effective with **sub 50 micron droplets.**
- * Weak force, droplets must be near canopy

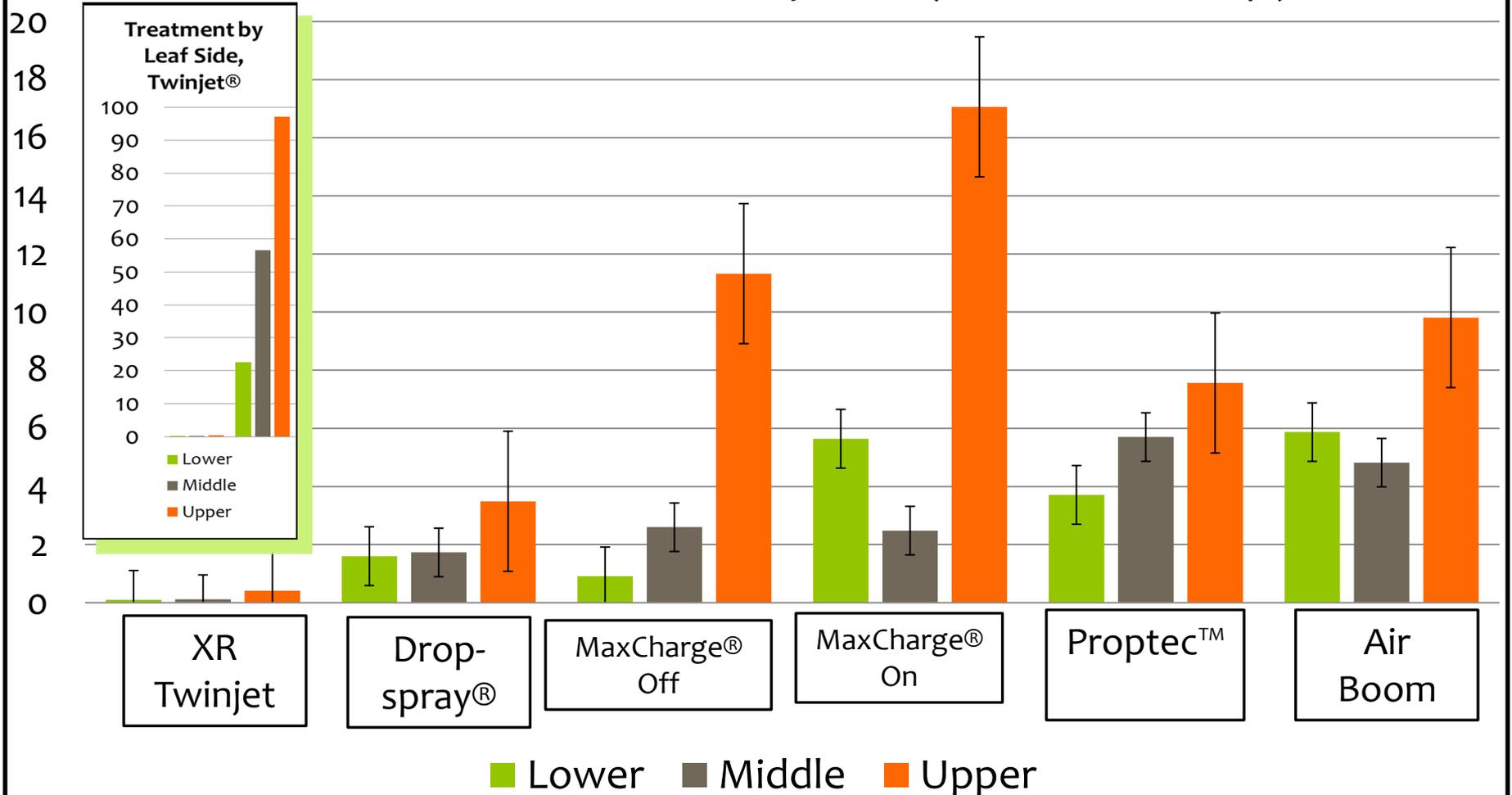
Typical Air-atomizing nozzle electrostatic sprayer



ESS Maxcharge @ 17 gal/acre

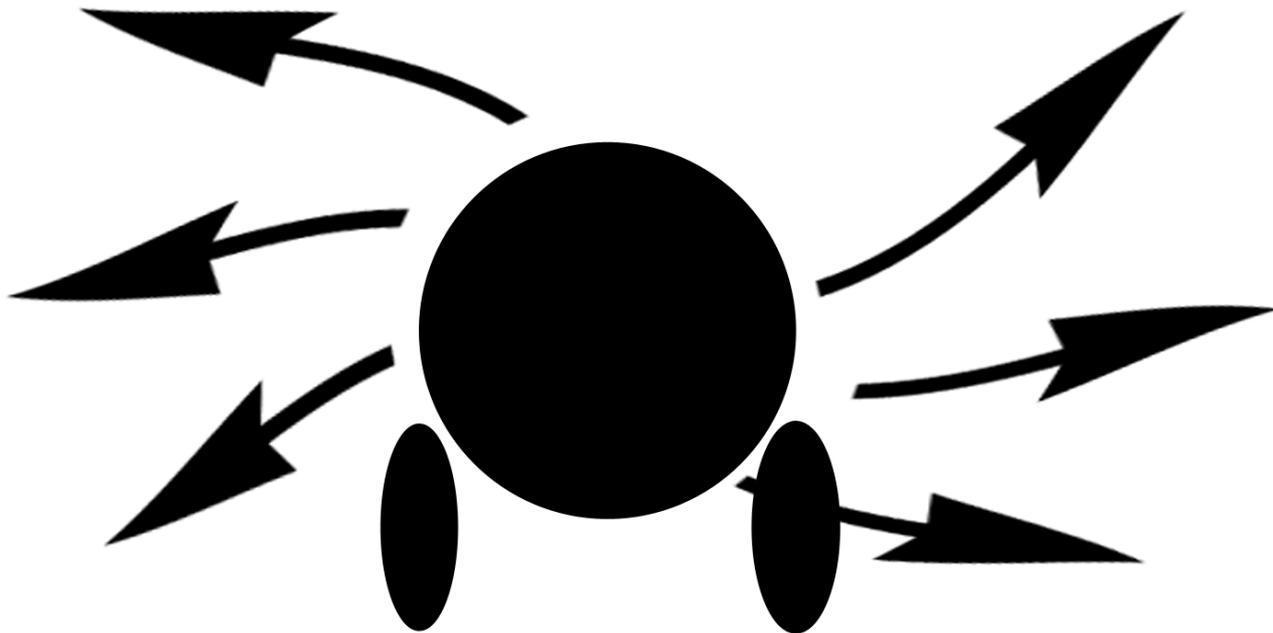
Targeting Concepts: Droplet size and air-assist radically impact underside (minimum) coverage

Percent Cover **Bottom Leaf Side** by Strata (scanned at 4800 dpi)



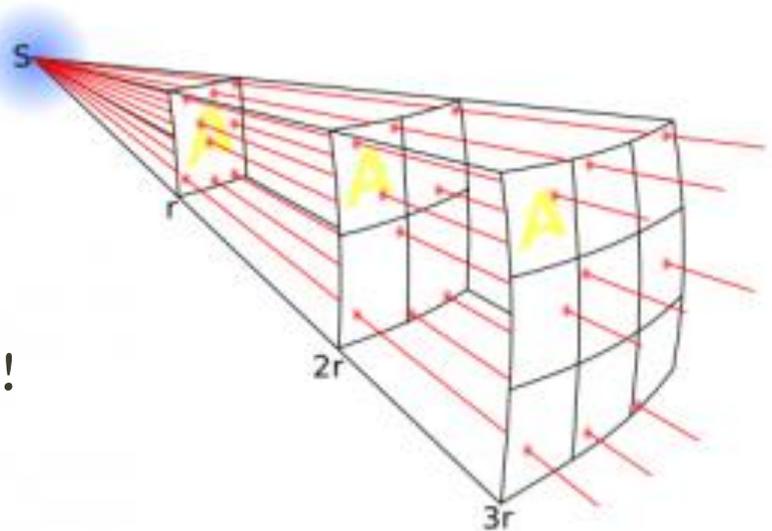
Targeting in Orchards and Vineyards: a typical airblast sprayer

- * Air curves with rotation of fan- not truly radial, not good targeting or drift control



The inverse square law and air-assisted sprayers

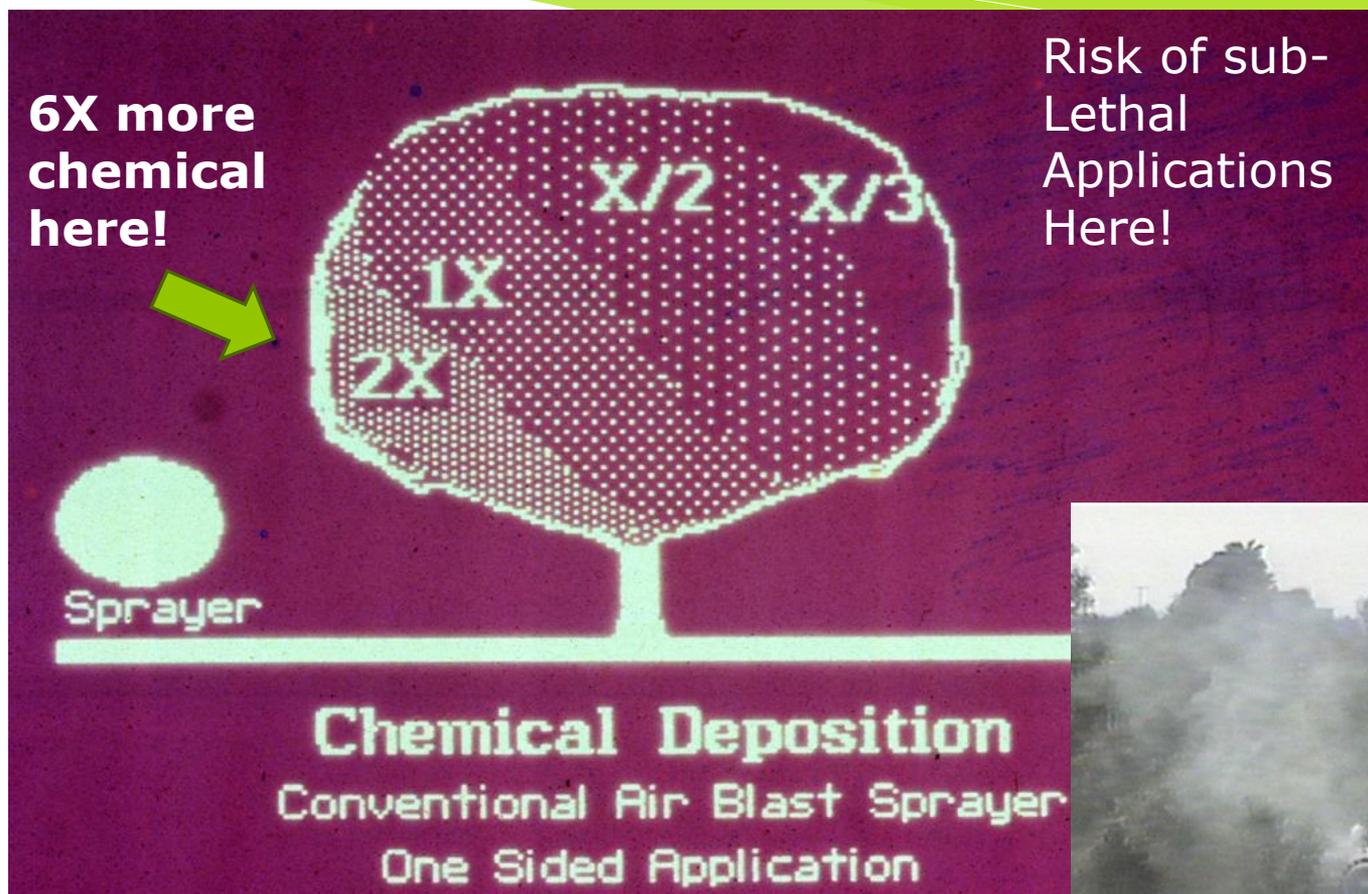
- * Twice the distance = $\frac{1}{4}$ **the air energy**
- * Trying to get spray from the bottom (high energy at sprayer) to the top of the canopy (high wind energy, low sprayer energy) is very difficult!
- * Adequate air energy is very important!
- * Towers, towers, towers!



Conventional Radial Airblast



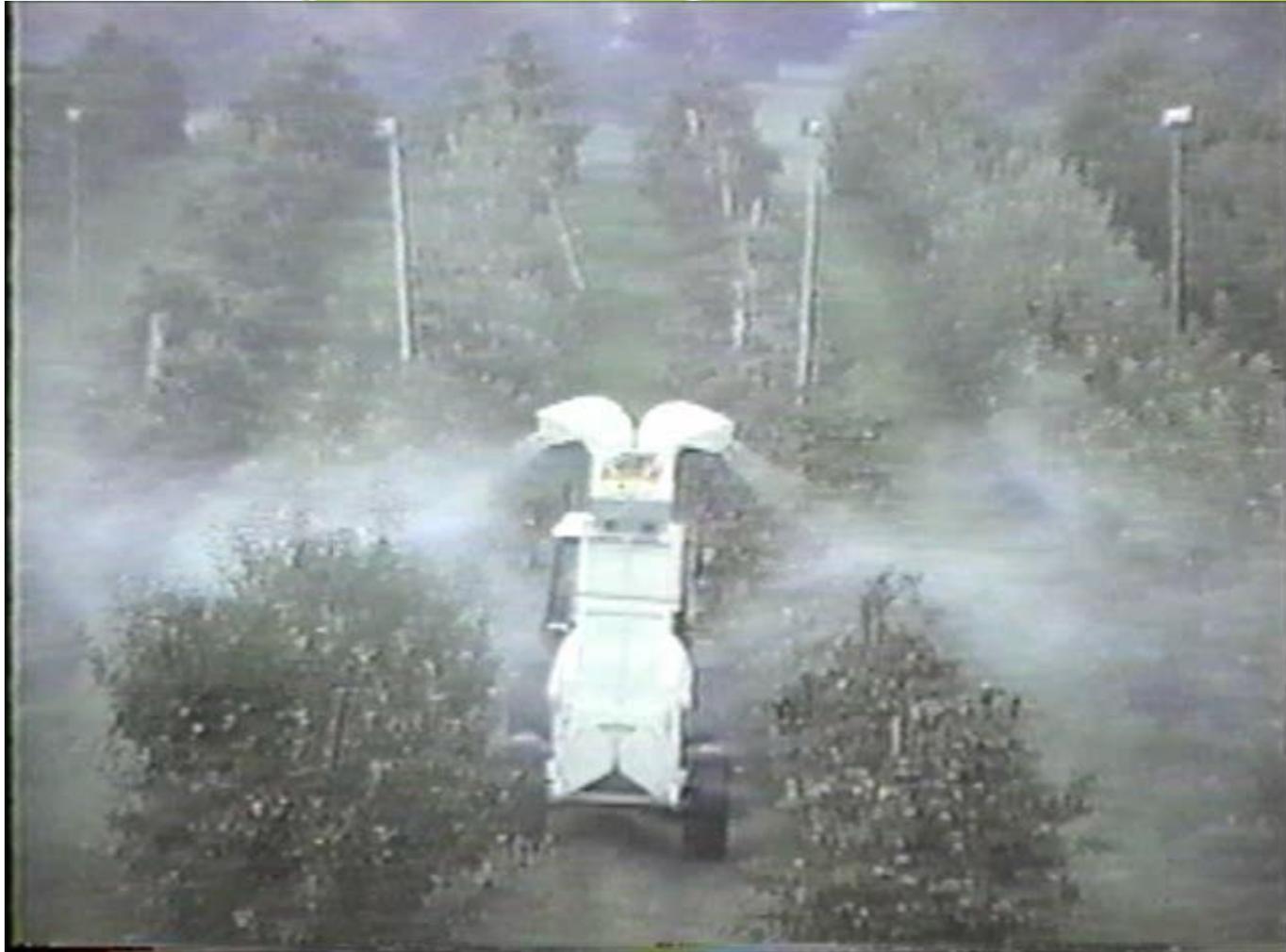
Non-targeting Sprayers: Expected Coverage Using Conventional Airblast Sprayer Technology



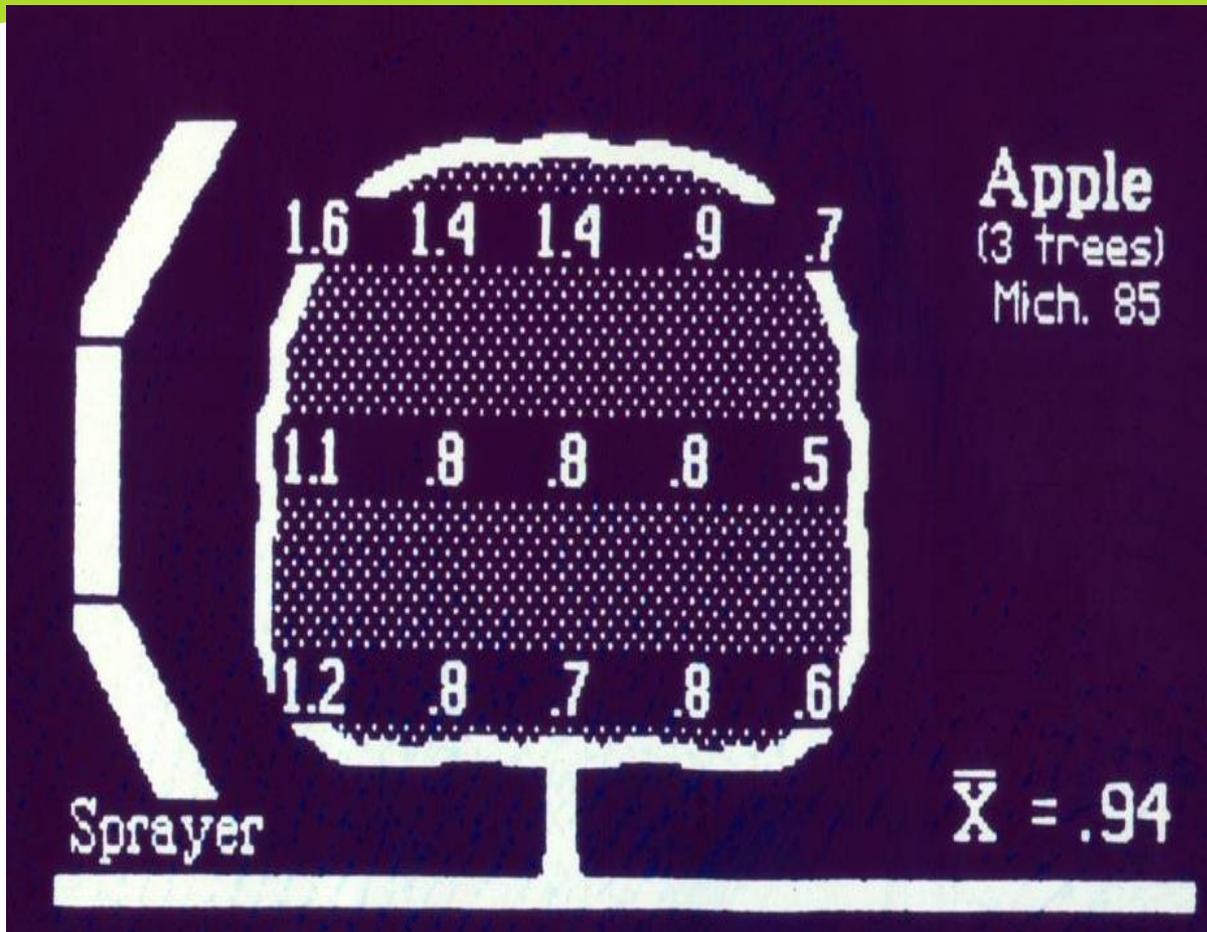
Risk of sub-Lethal Applications Here!



Advanced targeting: tower sprayers



Advanced targeting: targeted airflow & small droplets



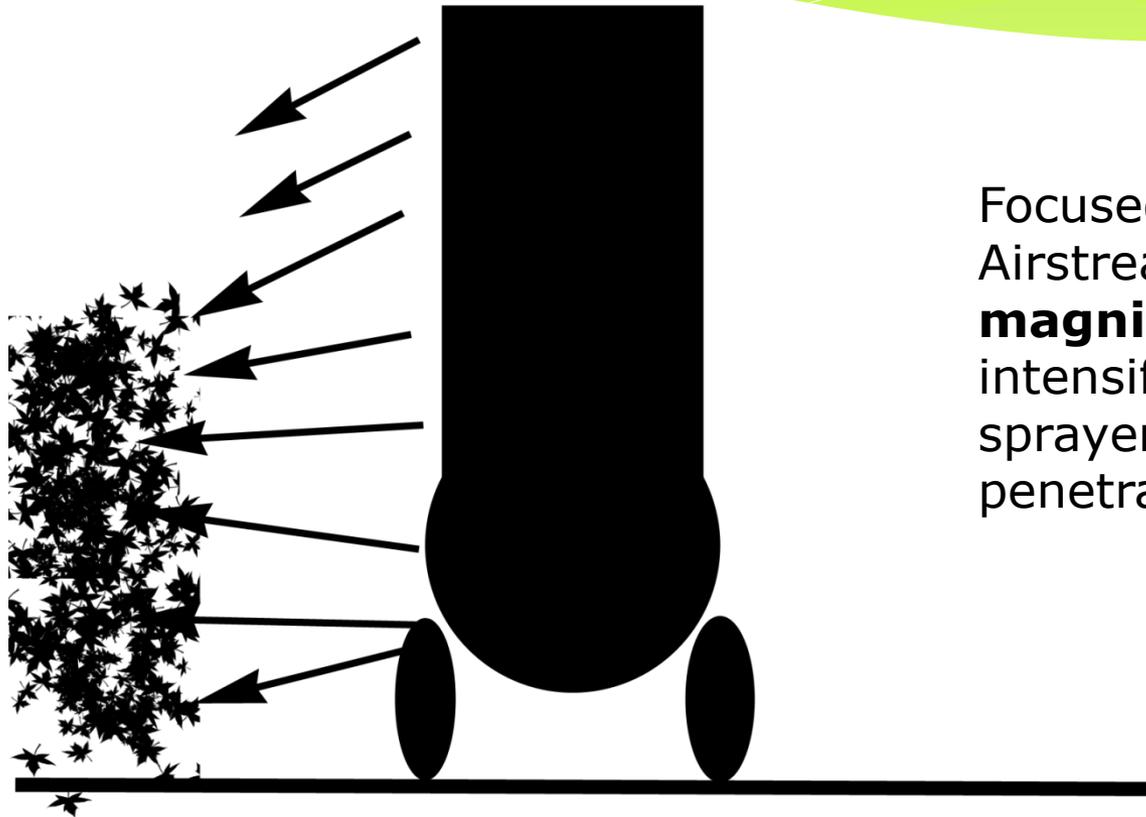
Tower type and other targeting sprayers focus air at the tree, airflow moves horizontal or downward

Coverage much more uniform

Application rates 10 to 50 gal/acre

Droplet sizes typically 50-110 micron VMD

Advanced Targeting: Focus the Air Horizontal & Down on Canopy



Focused, converging
Airstreams are like a
magnifying glass-
intensifying the
sprayer's ability to
penetrate canopy

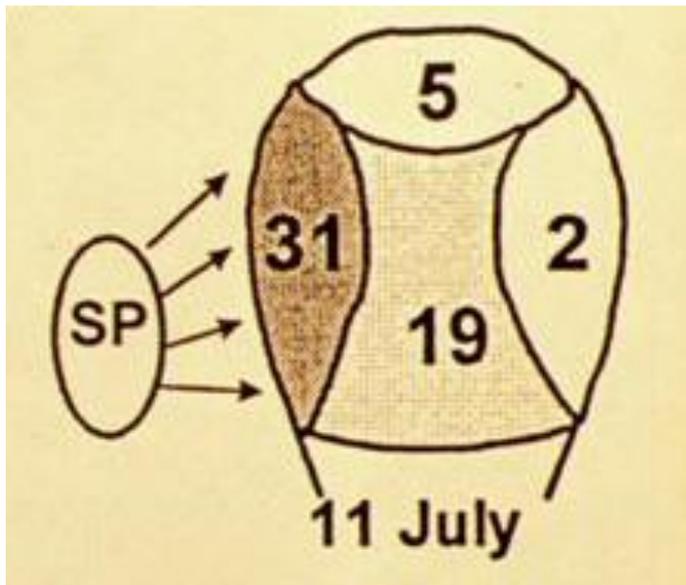
More advanced targeting: converging turbulent airflows



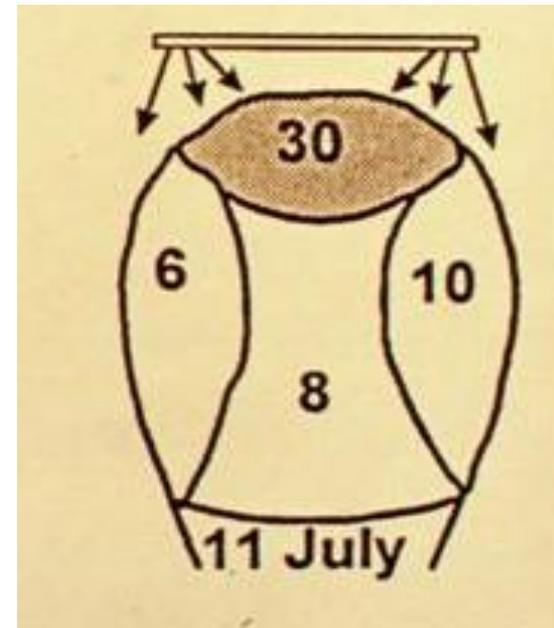
Targeted Airflow & Small Droplets

Deposition in Blueberries, % Area Covered

Conventional radial sprayer, non-targeted



Targeted sprayer :
3x *minimum* deposition



Part 2: Visualizing deposition

Can we tell the story with better metrics and methods?

- * How do we visualize what we can't see normally?
- * Better understanding of “least coverage” promises more robust links to efficacy, but first we have to be able to easily and affordably quantify it.

Field versus Lab?

- * Sometimes it's valuable to actually be able to visualize spray in the field. So how do we do when the droplets are so small?
- * Moving on to the lab, The metrics we have, each only provide a piece of the story.
 - * Percent area covered
 - * Hits per unit area.
 - * Stain size.
 - * Mass/area (leafwash)
- * Each gives an incomplete measure of quality. And what about the quality of the measurement itself?

Field methodology: Visibly Fluorescing dye

Example 1: low-volume spraying in citrus

~30 GPA (300 L/Ha) at ~3 mph.
spray is barely visible in daylight,
tree dries almost instantly.

Sampling Methods, Plot Layout. Sample to be able to differentiate *minimum* coverage!



Human and physics problems

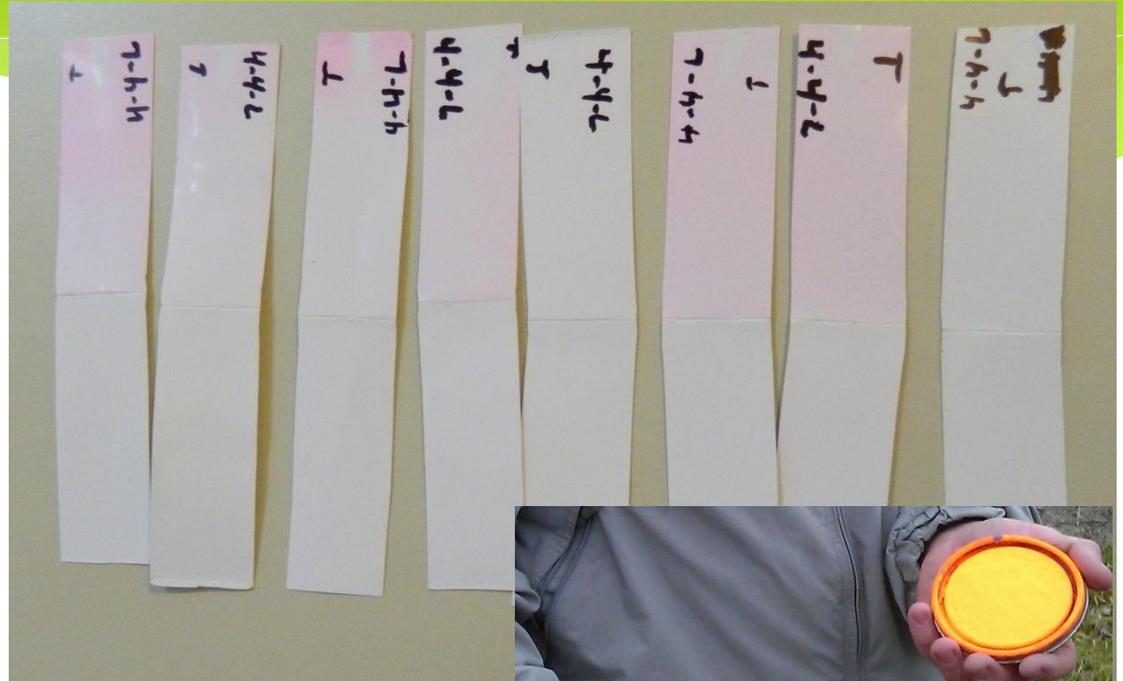
Human: I can't "see" it, it's not there....

Collection Methodology:

- * "good" tracers?
- * "good" collectors?
- * How small do we need to see or measure trace- what's practical and possible?

Collecting Field Data

- * begin with a visible dye on a “clean” background
- * Kromekote or Chromalux paper collectors
- * Dye options versus water sensitive paper



Remember these guys...

Human visual threshold, ~100 Micron stains,
the width of 1 human hair. Are your eyes biasing your studies?



**Two-Spotted Mite:
500 Microns**

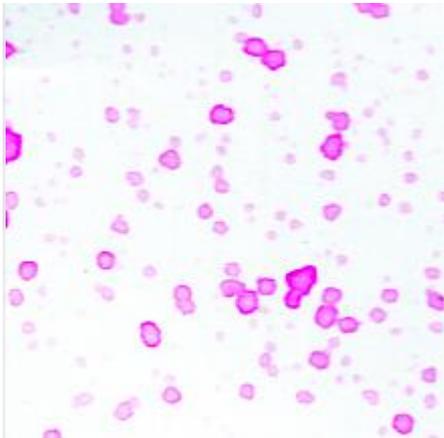
**50 micron stain:
a mini pizza
of pure poison**

**Just over 1 PIXEL
at 600 DPI!
(1 pixel = 42
microns**

Sampling Methods, Spray Cards

Below, are 2, 1 cm square Kromekote card samples after application. Color scanned at 4800 DPI resolution.

1 pixel = 5.7 microns. Tracer is red



Scan 1



Scan 2

Sampling Methods, Spray Cards

At right is scan 2 from the prior slide.
A leaf wash or Mylar card wash will show
low residue levels in this strata.

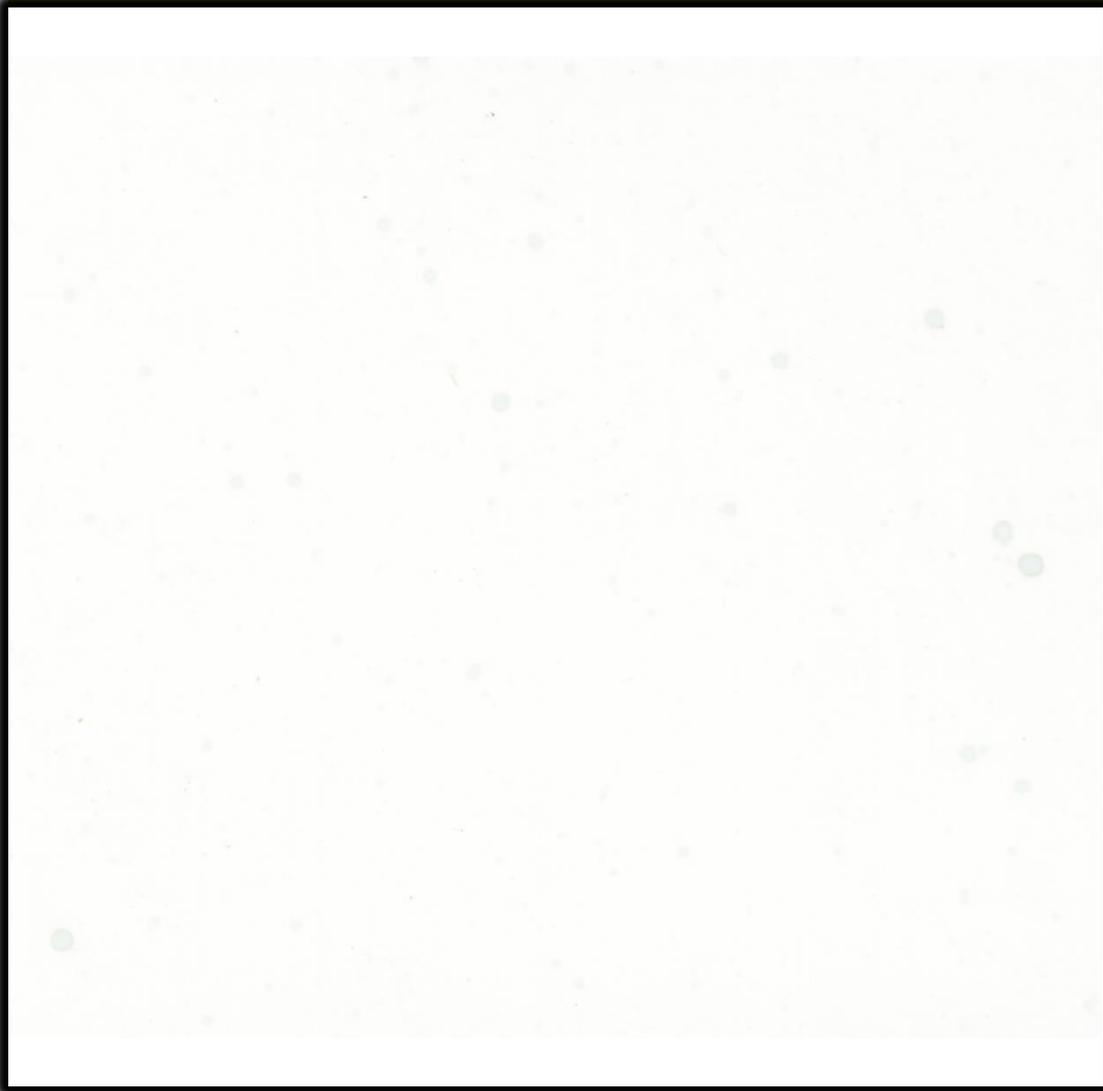
Is this good coverage?

At right, the upper left **.25 cm**
of this same scan magnified.
Tracer digitally changed to black.
There are nearly 200 hits on this
.25 cm square sample.

Now is it good coverage?



Qualitative measures: What you see:

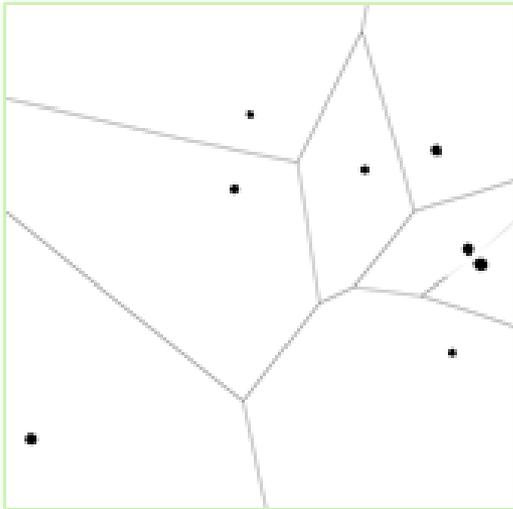


2 cm² 4800 DPI Scan
actual resolution

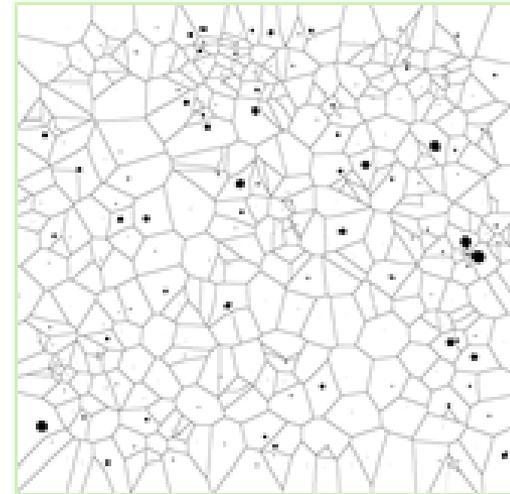
.2% black food
grade dye

what the computer sees

Typical resolution scan, 100 DPI
8 hits found



Hi-Resolution Scan of *same card*
4800 DPI- 528 hits found



What the computer can see...

If you let it.

Image resolution, DPI	1 pixel, microns diameter	Microns ² per pixel	Measured hits	Hits missed	Total area covered	Average stain area	percent area covered	Estimated coverage missed
4800	5.3	28.0	528	0%	2896419	5485.643	0.724	0.0%
2400	10.6	112.0	377	29%	2888749	7662.464	0.723	0.1%
600	42.3	1792.1	158	70%	2750371	17407.41	0.688	5.0%
300	84.7	7168.4	68	87%	2437950	35852.2	0.61	15.7%
200	127.0	16129.0	53	90%	2308642	43559.28	0.577	20.3%
100	254.0	64516.0	8	98%	1048571	131071.4	0.262	63.8%

Scanning:



EPSON Scan

Mode: Professional Mode

Settings

Name: ImageJ Save Delete

Original

Document Type: Reflective

Document Source: Document Table

Auto Exposure Type: Photo

Destination

Image Type: 24-bit Color

Speed priority scanning

Resolution: 4800 dpi

Document Size: W 20.0 H 20.0 mm

Target Size: Original

W 20.0 H 20.0 mm

Scale: 100 %

Trimming: Off On

Adjustments

? 🏠 📄 🔧 🔄 Reset

Unsharp Mask

📄 Preview 🖨️ Scan 📁

? ⚙️ Close

Preview

Normal Thumbnail

Zoom

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Rotate

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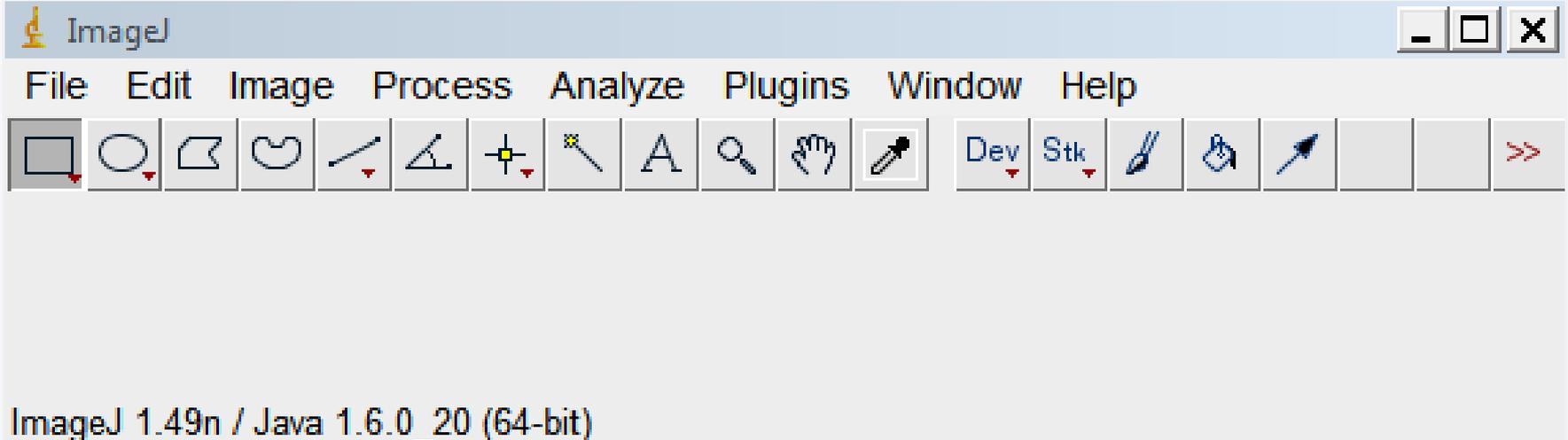
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↔ 0.79 in. ↕ 0.79 in. 3779 x 3779 pixels 40.85 MB R: G: B:

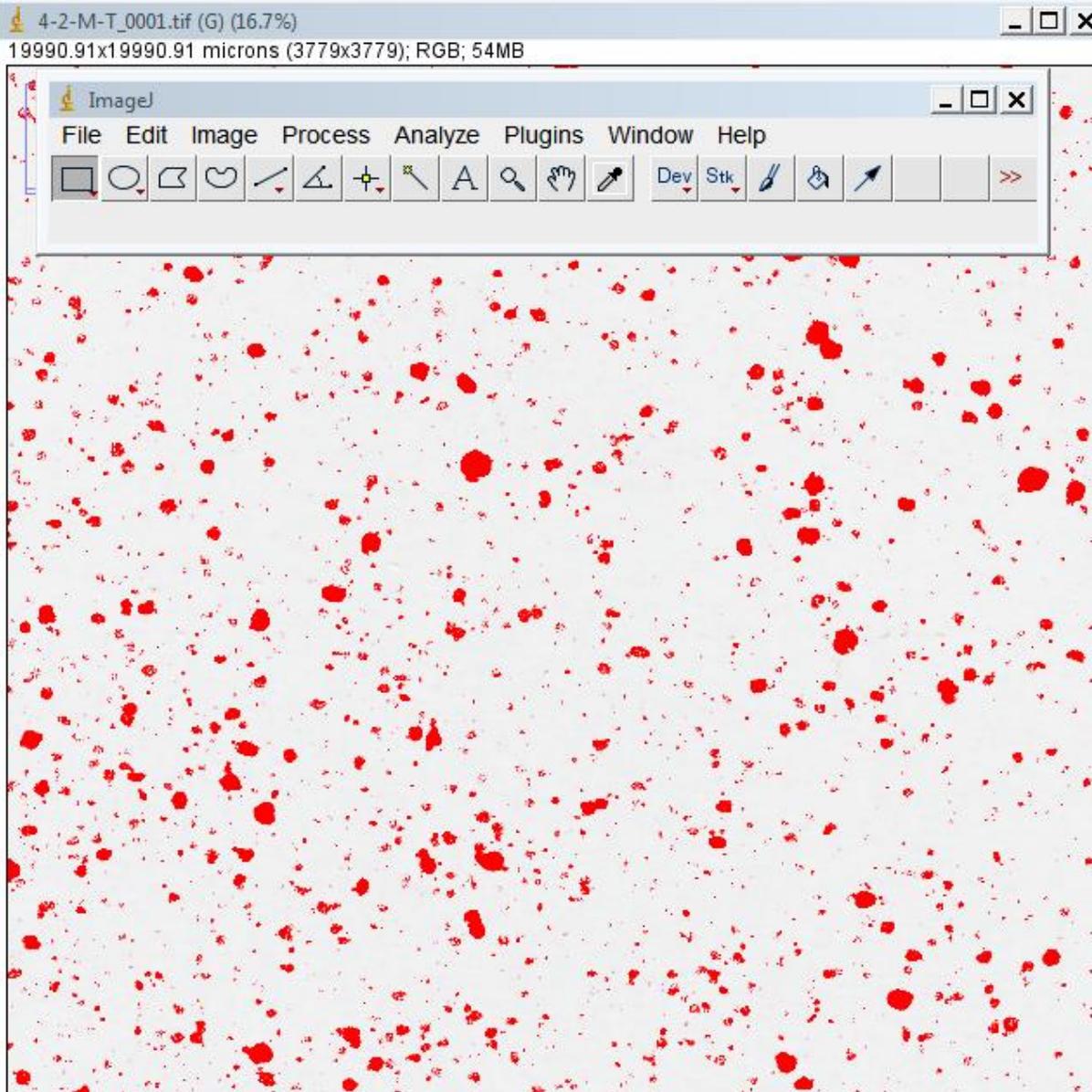
ImageJ

Produced and maintained by US National Institutes of Health

Freeware and open-source , over **1200 developers** actively contributing



Thresholding: only see the spray.



Threshold Color

Hue

Pass

198

240

Saturation

Pass

6

255

Brightness

Pass

0

255

Thresholding method: Default

Threshold color: Red

Color space: HSB

Dark background

Original Filtered Select Sample

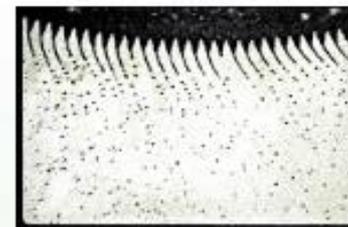
Stack Macro Help

Exploring affordable, simple, high-resolution imaging methods for spray deposition analysis of very fine and smaller droplet spectra, and freeware software tools to analyze them.

Home

Welcome to **smalldropsprays.info**

This site's purpose is to provide simple, useful information on **gathering and analyzing qualitative deposition data for small droplet spectra**. You will find enough methodological detail here to design an experiment, execute, and analyze spray deposition including droplet stain diameters as small as **5.3 microns**. This is highly useful in understanding high hit number, low percent cover deposition such as on this 2 centimeter square card, magnified and enhanced (below at left):



Navigation

Home

Background

Step-by-Step Methods

Q & A to Start

Collectors

Tracers

Flatbed Scanners

Analysis Considerations

ImageJ Software

Video: Process your first image

Video: Calibrating blank collectors

Video: Thresholding images

After data is processed.....

Sample Data

Resources

Contact:

Telephone (USA):

☎ 517-202-6839

email:

mark.ledebuhr@gmail.com

Skype:

mark.ledebuhr

Affordable and fast:

If you already have the appropriate scanning equipment and tracers, you can be analyzing data within a couple of hours using these methods. If not, you will find guidance here on tracer, collector, and scanner selection, and you should be able to get all these things in a couple of days. Your total hardware investment in collectors, tracer, and high-resolution scanner will be *several hundred dollars or less*.

Help develop this methodology!

As with all science, evolution and advancement are continuous, and there are often many ways to the solution of a problem. This site includes fundamentals and basic methods. Some of you have advanced well beyond this no doubt. Help evolve this methodology by contributing your insight and experience. Disagree with something? Disputes are welcome

as well. Contact information is at left below.

This effort was initially funded by the generous support of following members of the Spray Equipment Research Group- International (SERG-I): The Province of Newfoundland and Labrador, Forest Protection Limited, SOPFIM- Province of Quebec, The Province of Manitoba, and Winfield Solutions, LLC.

If you want something a bit easier ..



United States Department of Agriculture
Agricultural Research Service

DepositScan

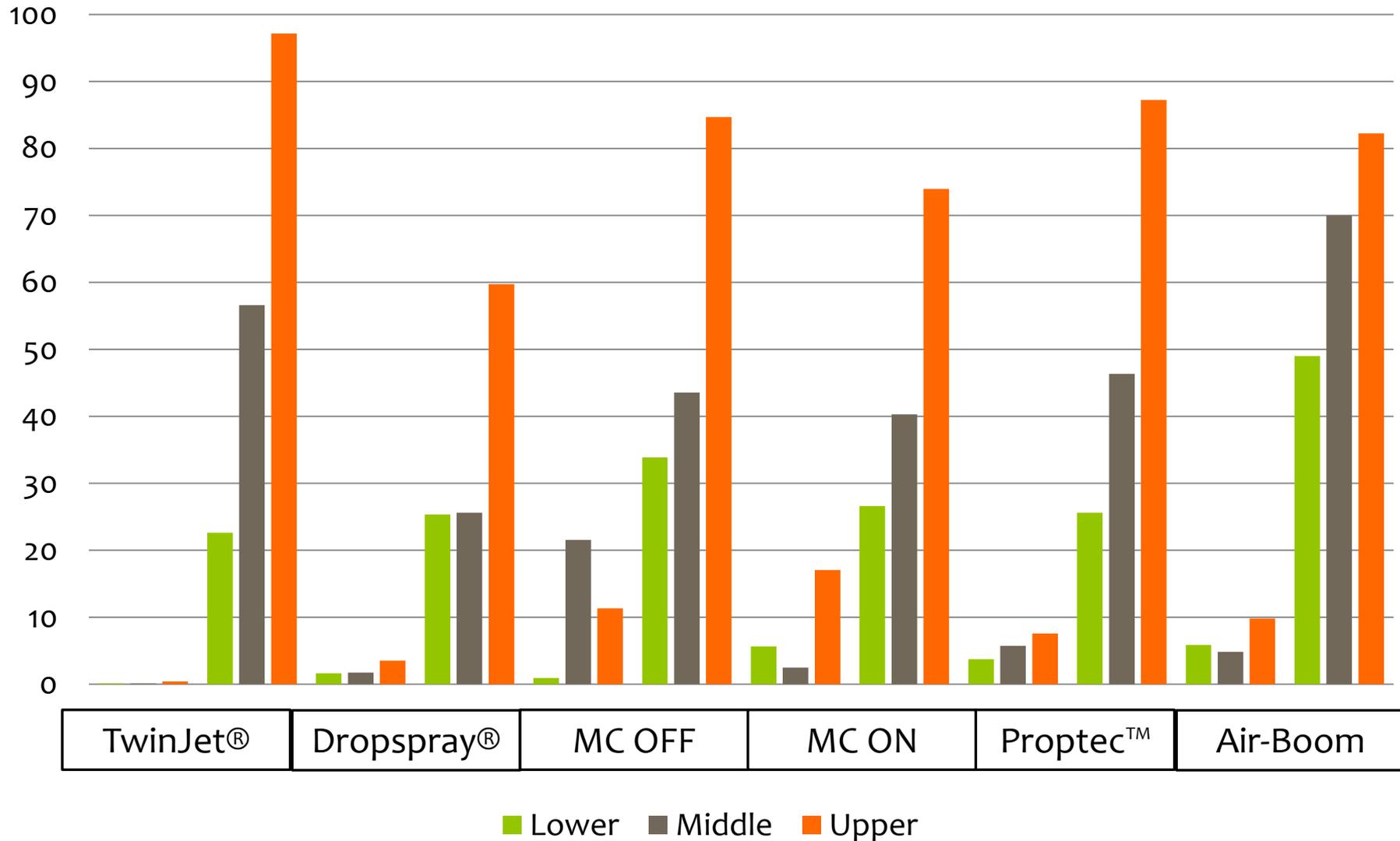
ImageJ based freeware
Better data handling output
Good to 2400 DPI resolution scans
Widely used worldwide

Wash (quantitative) pitfalls

- * Leaf adsorption and absorption of tracers:
 - * Recovery efficiency often lower with very low trace
 - * Many tracers chemically “sticky”
- * Adequate sensitivity:
 - * Make sure the tracer is linear enough that if you had 1/100 of full coverage, you can still find it.
- * Sampler recovery: Natural surfaces often very poor samplers
 - * Consider alpha cellulose (filter paper) , mylar, or other plastic films

What you can see when you look more closely

Percent area covered, Treatment by Leaf Side



Discussion and Questions?

Thank you!

Greg Dahl and Lillian Magidow, Winfield Solutions, LLC

NAICC

Emily Shepard, ABC Labs

Dr. Tom Wolf

Dr. Andreas Herbst

Dr. Andrew Hewitt